## Effect of Particle Size on the Magnetic Properties of RE-TM Nanoparticles

George C. Hadjipanayis, Nilay Akdogan and Alexander Gabay Department of Physics and Astronomy, University of Delaware, Newark, DE

This talk will be focused on our latest studies on hard magnetic particles of SmCo<sub>5</sub>,  $Nd_2Fe_{14}B$  and  $Sm_2Fe_{17}N_x$  made by milling. The talk will cover the influence of particle size on both the hard magnetic properties ( $H_c$  and  $M_r$ ) and the fundamental properties of the particles such as the magnetocrystalline anisotropy K, Curie temperature  $T_c$  and spin-reorientation temperature  $T_{sr}$ . Our data show a substantial increase of  $T_c$  with decreasing particle size which can be explained by finite size scaling. The nanoparticles also showed lower coercivities and spin-reorientation temperatures which are attributed to the lower anisotropy (by a factor of two) of nanoparticles because of surface spin distortion. Our current efforts are aimed to make particles with a larger size, preferably between 50-100 nm, where the effect is not as large, and therefore the coercivities are expected to be much higher. These high coercivities are needed for the bottom-up fabrication of anisotropic exchange-coupled nanocomposite magnets.

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